



# STAMPABLE OVERLAY ADD PACK

Tech Data Sheet

## Product Description

VIEIRA STAMPABLE OVERLAY ADD PACK is designed to be added to 1 bag of VIEIRA COLOUR HARDENER. When mixed together it is a dry blend of cement, hard aggregates, pigments, fibre, polymer and other additives to produce a 1/4" thick durable, decorative coating over masonry surfaces. Product may be finished in a similar fashion to stamped concrete.

## Uses and Benefits

Avoid colour streaks and variations of other systems that use integral colour packs. Apply over stable and clean surfaces. Use VIEIRA BOND COAT as a coat slurry for maximum adhesion.

## Limitations

Not to be installed over spalling or delaminating concrete. Cracks and stress cuts will transfer through. Cracks should be repaired with an adequate concrete repair system. Clean substrate thoroughly, do not apply over bond-breakers such as grease, oil, paints or sealers, etc. Smooth surfaces need to be opened using method of choice (grinding, sand blasting, scarifying, acid etching, etc.). If acid etching, be sure to neutralize.

## Coverage Guidelines

When mixed with 1 bag of VIEIRA COLOUR HARDENER, will cover approximately 25 ft<sup>2</sup> at 1/4" thickness.

## Application

- In a 5 gallon bucket, mix 2L of water with STAMPABLE OVERLAY ADD PACK to pre-disperse fibers. Continue to add water and full bag of VIEIRA COLOUR HARDENER (colour of your choice). Mix thoroughly to oatmeal-like consistency.
- Prewet surface, do not puddle (surface-saturated-dry). For best results, apply a thin slurry coat of VIEIRA BOND COAT.
- Thickness should be 3/16" – 1/4" maximum. A gauge rake is recommended. Do not feather-edge.
- Avoid stamps with grout lines deeper than 1/8". Seamless stamps are easiest to work with.

## Packaging

Packaged in heat sealed plastic bags, 650g.

## Warranty/Disclaimer

Because the conditions of use and application of our products are beyond control, Vieira Concrete Supply makes no warranty of fitness or merchantability for any particular purpose and expressly disclaims liability for incidental or consequential damages whether based on negligence or warranty. Buyer's sole remedy shall be the refund of Colour purchase price from point of purchase.

To obtain best results use low water to cement ratio (less than 4" slump). Higher water to cement ratio will result in "washed out" Colour. DO NOT vary water to cement ratio when using Colour. DO NOT use chloride admixtures. DO NOT add water to surface or tools while finishing. Always seal Coloured concrete surfaces. Colour selections on Vieira product literature approximate as closely as possible appearance of Colour when used on horizontal troweled and/or imprinted concrete. Variations can be expected due to job conditions, cement finishing techniques, use of sealers and slight raw material Colour drifts. Due to the natural source materials in cement and handcrafted nature of imprinted concrete, variations are acceptable and desirable.

# Manufacturer

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