

CURE & SEAL 20

ACRYLIC CURE & SEAL

Economical, solvent-based, non-yellowing, copolymer-acrylic, concrete curing, sealing compound and dustproofing compound.

HOW IT WORKS

Applied to freshly placed and finished concrete surfaces, CURE & SEAL 20 creates a vapor seal that retains moisture for proper curing. Also provides early rainfall protection and resistance to abrasion and staining.

APPLICATIONS

- Use as a cure on freshly placed concrete.
- Use as a sealer/dustproofing on both previously cured and new rough or smooth finished concrete surfaces.

ADVANTAGES

- Application-friendly formulation allows more working time to roll or spread uniformly across the surface.
- Complies with ASTM C 309, Type 1, Class A & B and, AASHTO M 148, Type 1, Class B. Compliant with USDA requirements for incidental food contact.
- Ensures sufficient retention of mix water for at least 72 hours, allowing concrete to develop maximum strength, density and surface hardness.
- Prevents surface crazing and cracking.
- Dries to a dust and tackproof state in 30 minutes quickly providing protection from rainfall, scuffing and foot traffic.
- Reduces final clean-up costs by protecting concrete from oil, grease and chemical spills and from mortar splashing adhesion.
- Second applications, after final clean-up, beautify concrete appearance with a lustrous sheen and reduce after-occupancy maintenance costs.
- Protects subsequent applications of carpeting or tile from efflorescence, attack by alkaline salts and dusting.
- Compatible with most adhesives used for resilient tile floor coverings and concrete paints.
- Can be applied as an anti-spalling compound providing resistance to destructive chemical deicing salts.
- Treated surfaces are readily recoatable when necessary without sanding or scarification.
- A non-slip additive is available for improved slip resistance.

- For a less glossy finish, a flattening paste is available and reduces gloss by up to 40%.

▲ LIMITATIONS / PRECAUTIONS ▲

- Due to the low flash point, CURE & SEAL 20 is only recommended for exterior applications and is NOT recommended for interior or enclosed applications.
- Do not use on concrete slabs with inadequately drained subgrade, treated surfaces to be covered with concrete or plaster, and/or surfaces subject to hydrostatic water pressures.
- Coating delamination (blistering) may occur if applied prior to allowing all surface bleed water to fully evaporate. A moisture saturated subgrade or a moisture barrier placed beneath the slab to be cured and/or sealed may increase the risk of coating delamination.
- Do not use with other floor sealers, treatments, bondbreakers or adhesives without prior site test to determine compatibility and adhesion.
- Any variations in concrete surface density may be highlighted by surface mottling after product application. Make test application to determine performance and appearance acceptability.
- Do not use around sparks or open flame. Provide adequate ventilation.
- Treated surfaces may become slippery when wet with water or other liquids.
- Exterior sealed surfaces will slowly oxidize over time, eventually necessitating reapplication.
- Do not use on frozen concrete surfaces or when ambient temperatures are below 40° F (4° C) and/or are expected to drop below 40° F (4° C) within 12 hours following application.

USE INSTRUCTIONS

- Request current product literature, labels and safety data sheets from manufacturer and read thoroughly before product use.
- Site environmental conditions, substrate conditions and construction have a major effect on product selection, application methods, procedures and rates, appearance and performance. Product literature provides general information applicable to some conditions. However, an adequate site test application by the purchaser or installer in advance of field scale use is mandatory (irrespective of any other verbal or written representations) to verify that product and quantities purchased can be satisfactorily applied and will achieve desired appearance and performance under intended use conditions.



MANUFACTURED BY:



chemical solutions to concrete problems

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- If necessary, remove existing sealers with Nox-Crete's DECO-STRIP, or DECO-PEEL CPC.
- Low pressure spray application provides the best results, however, product can be brushed or rolled. Spray apparatus should be equipped with a 0.5 or 1.0 gpm (1.9 to 3.8 Lpm) spray tip depending on concrete surface texture. Spray apparatus should also have chemical resistant hoses and gaskets. Do not thin or dilute.
- Application rates vary with substrate conditions. Approximate rate for curing is 250 sf / gal. (6.1 sm / L) per application. Approximate rate for sealing is 300 sf / gal. (7.4 sm / L) per application.
- Application equipment should be cleaned with xylene or Nox-Crete's SOLVENT E. (Read SDS for cleaning solvent before use.)

For Freshly Placed Concrete

- Apply immediately following final finishing and after disappearance of surface water sheen.
- Apply to the point of saturation and appearance of continuous surface film.
- Concrete should be damp but not wet. Avoid over-application, puddles or runs.
- For maximum sealing and dustproofing performance, apply a second coat after concrete has been allowed to thoroughly dry.

Previously Cured Concrete

- Clean and remove all dirt, oil, grease, paint or foreign cure residue from the surface with a trisodium phosphate (TSP) solution.
- Rinse surface thoroughly with clean water and squeegee off excess.
- Allow surface to dry 24-48 hours prior to first application.
- Apply first coat to the point of saturation and appearance of continuous surface film.
- If a second coat is necessary, apply 24 hours from first application.

MAINTENANCE

- Wipe up all chemical, solvent or petroleum spills as soon as possible.
- Remove dirt and debris by sweeping.
- Wash and buff periodically to help maintain surface luster.
- Clean damaged coating areas promptly and recoat.

TECHNICAL DATA

	CURE & SEAL 20
Percent Solids	20% by Weight
Clarity	Clear
Odor	Solvent
VOC	<350 g / L
VOC Classification	Concrete Curing Compounds (Exempt Solvents)
Bulk Density	8.63 lbs./gal. (1036 g / L)
Freeze Point	35° F (2° C)
Flash Point	>64° F (18° C)
Dry (Dust/Tack Free)	30 minutes
Dry (Light Traffic)	12 hours
Dry (Normal Traffic)	24 hours

Complies with ASTM C 309, Type 1, Class A & B; and AASHTO M-148, Type 1, Class B. Compliant with USDA requirements for incidental food contact.

PACKAGING

Packaged in 5 gal (19 L) pails.

SHELF LIFE

Shelf life is two years. Use before the "USE BY" date stated on product packaging.

HANDLING/STORAGE

Store in a dry location within a temperature range between 40° F (4° C) and 100° F (38° C).

LIMITED WARRANTY

NOTICE-READ CAREFULLY

CONDITIONS OF SALE

Manufacturer offers this product for sale subject to, and Buyer and all users are deemed to have accepted, the following conditions of sale and limited warranty which may only be varied by written agreement of a duly authorized corporate officer of Manufacturer. No other representative of or for Manufacturer is authorized to grant any warranty or to waive limitation of liability set forth below.

WARRANTY LIMITATION

Manufacturer warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, Manufacturer will replace the defective product with new product without charge to the purchaser.

Manufacturer makes NO OTHER WARRANTY, either express or implied, concerning this product. There is NO WARRANTY OF MERCHANTABILITY. In no case shall MANUFACTURER be liable for special, indirect or consequential damages resulting from the use or handling of the product and no claim of any kind shall be greater in amount than the purchase price of the product in respect of which damages are claimed.

INHERENT RISKS

MANUFACTURER MAKES NO WARRANTY WITH RESPECT TO THE PERFORMANCE OF THE PRODUCT AFTER IT IS APPLIED BY THE PURCHASER, AND PURCHASER ASSUMES ALL RISKS ASSOCIATED WITH THE USE OR APPLICATION OF THE PRODUCT.

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